

Lift-Up to Lift-Up side window replacement (V2)



To replace the side lift-up window to lift-up window in SMM V2 Steel Canopy:

1. Cover the roof of the canopy to avoid any damages and open the window



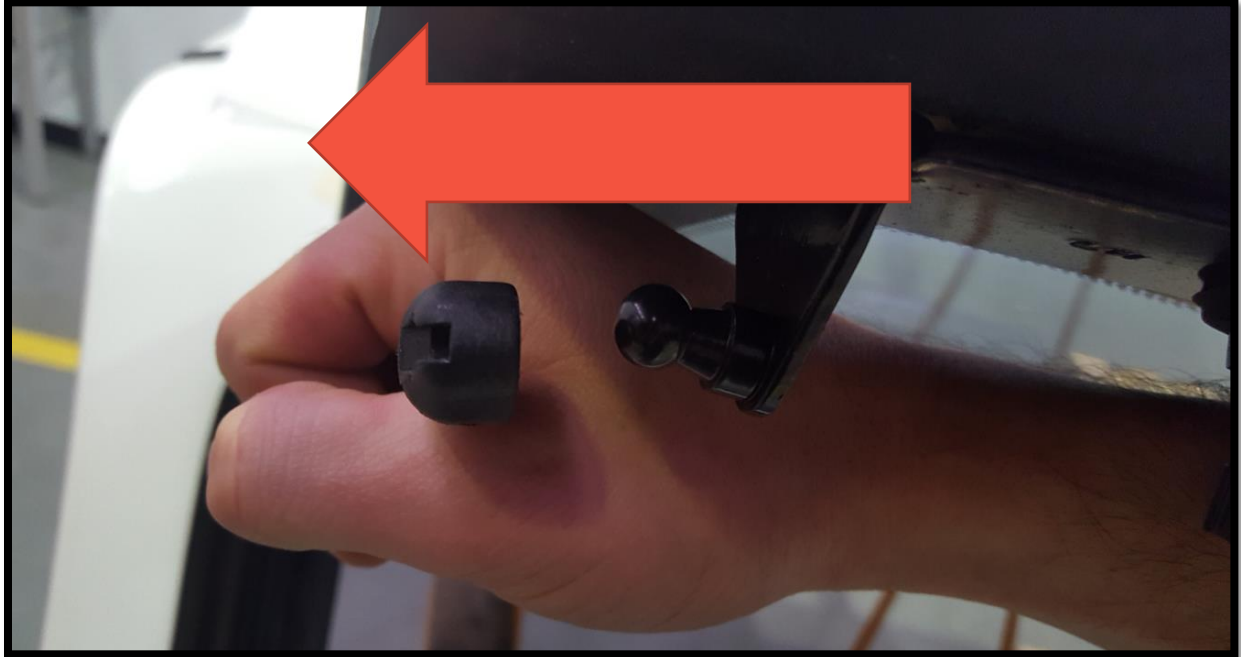
2. Using a flat screw driver, remove the clip from the gas strut head. Repeat on both sides.



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3. Take the gas strut out of the ball by pushing it to the side.



4. Lift the window up and detach from the hinge.



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5. Remove internal rubber from the frame.



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6. On the canopy, by using masking tape, mark the positions of 10 screws.



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7. Unscrew 10 screws from the frame and remove the old frame by pulling it gently.



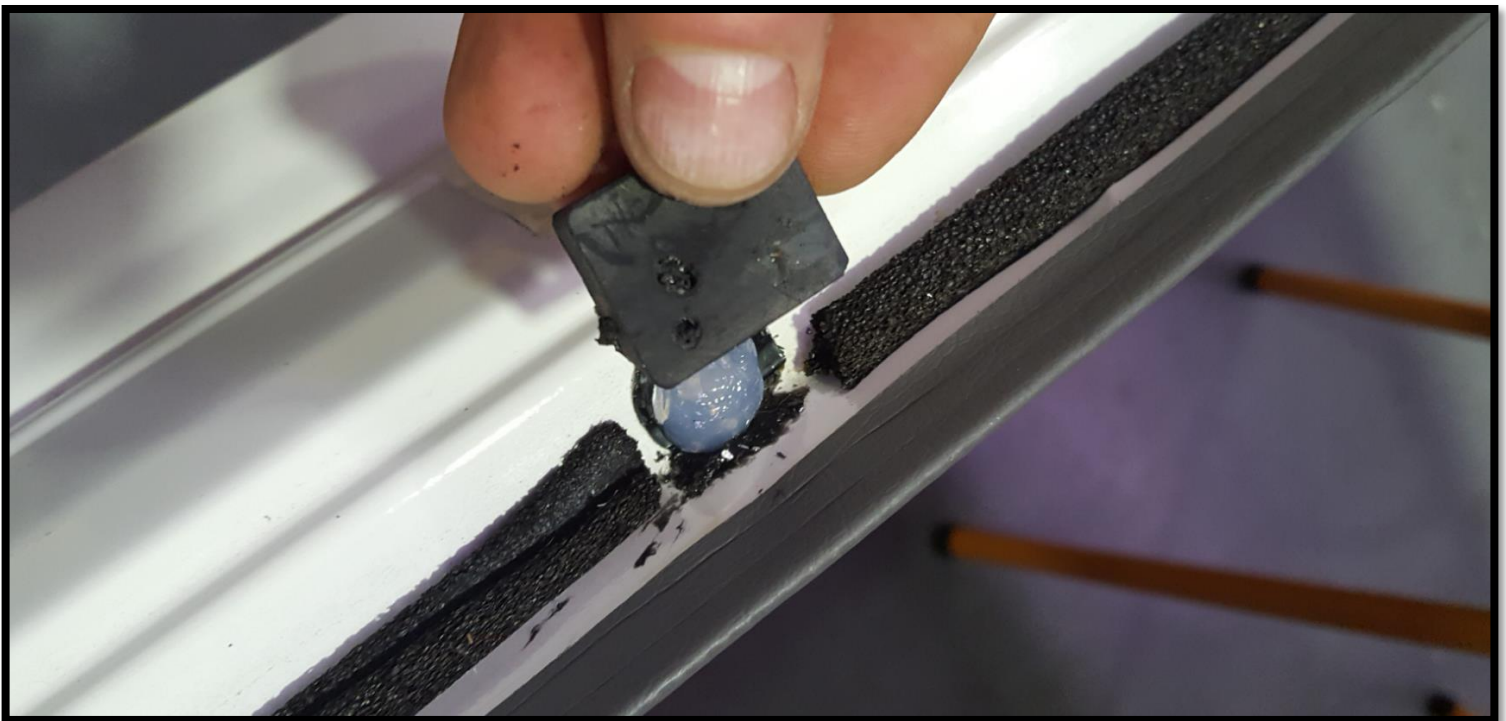
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8. Clean the frame to remove any dust.



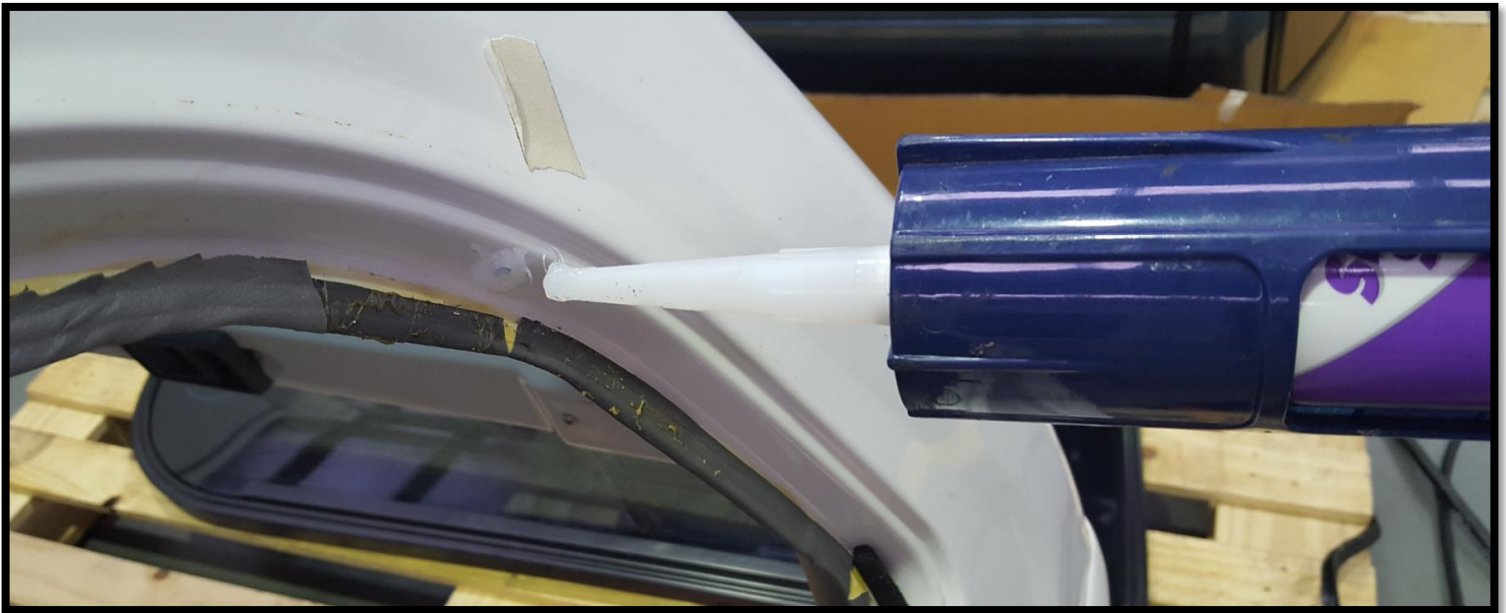
9. Refit bottom rubber.



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10. Seal the old holes.



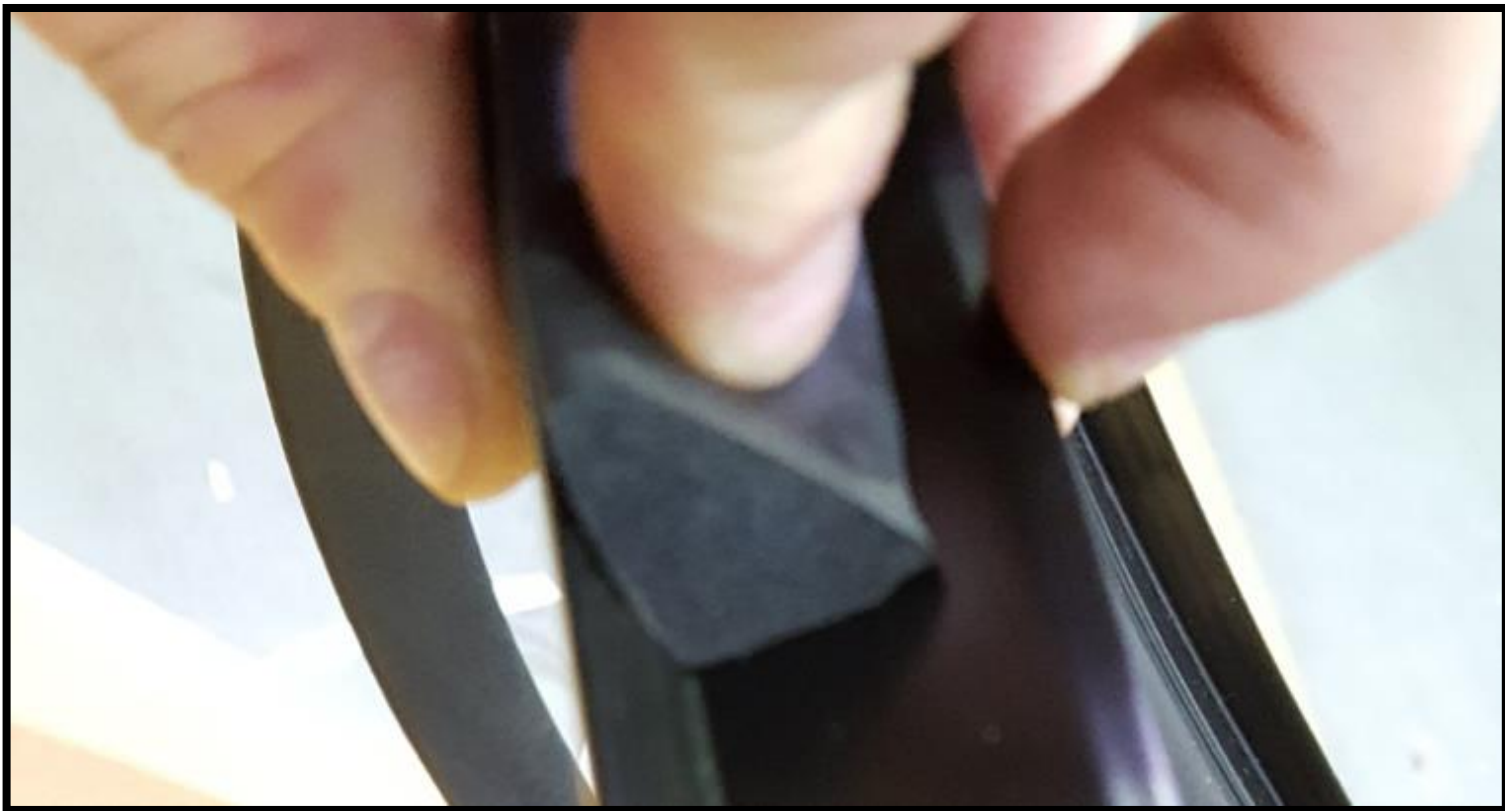
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11. Prepare the new frame by removing the glass from the frame (Repeat steps 2-4).



12. Fit the seal around the frame using masking tape on both ends to keep it in position during stretching.



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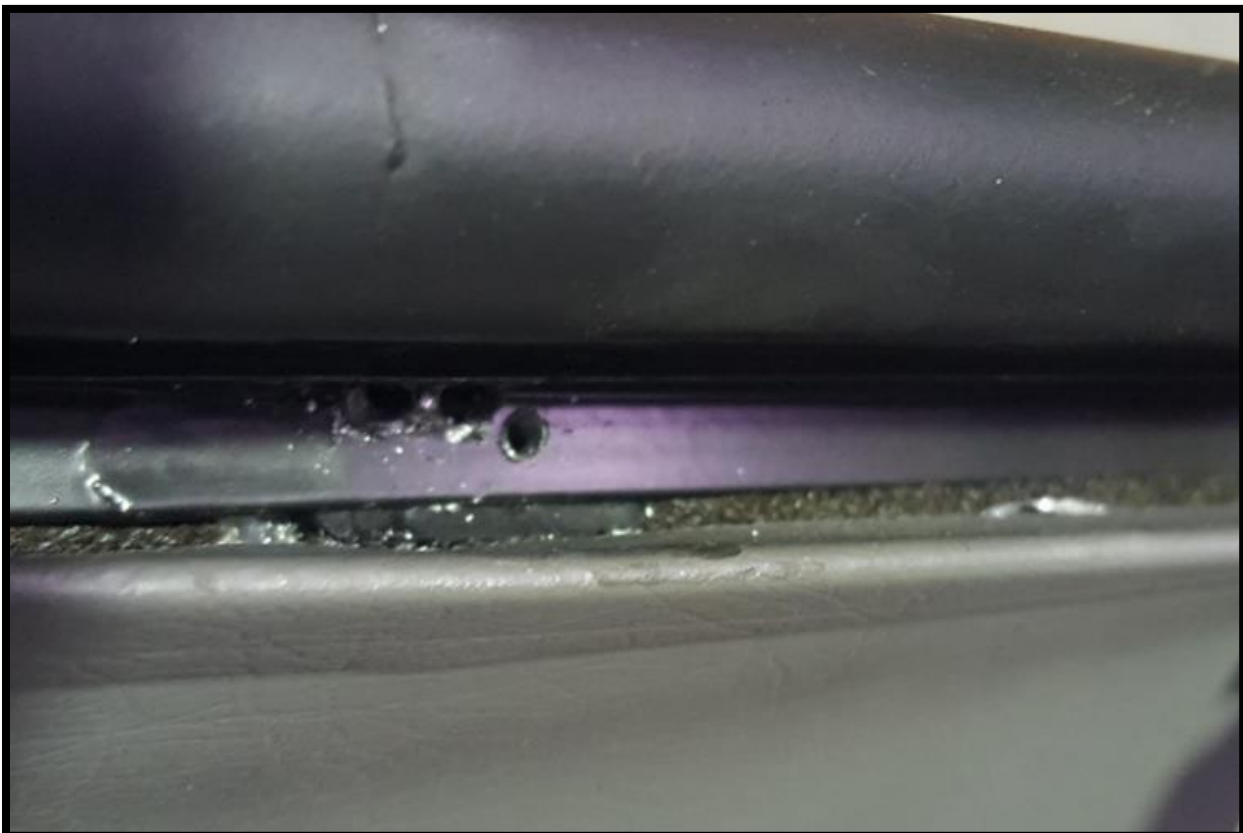
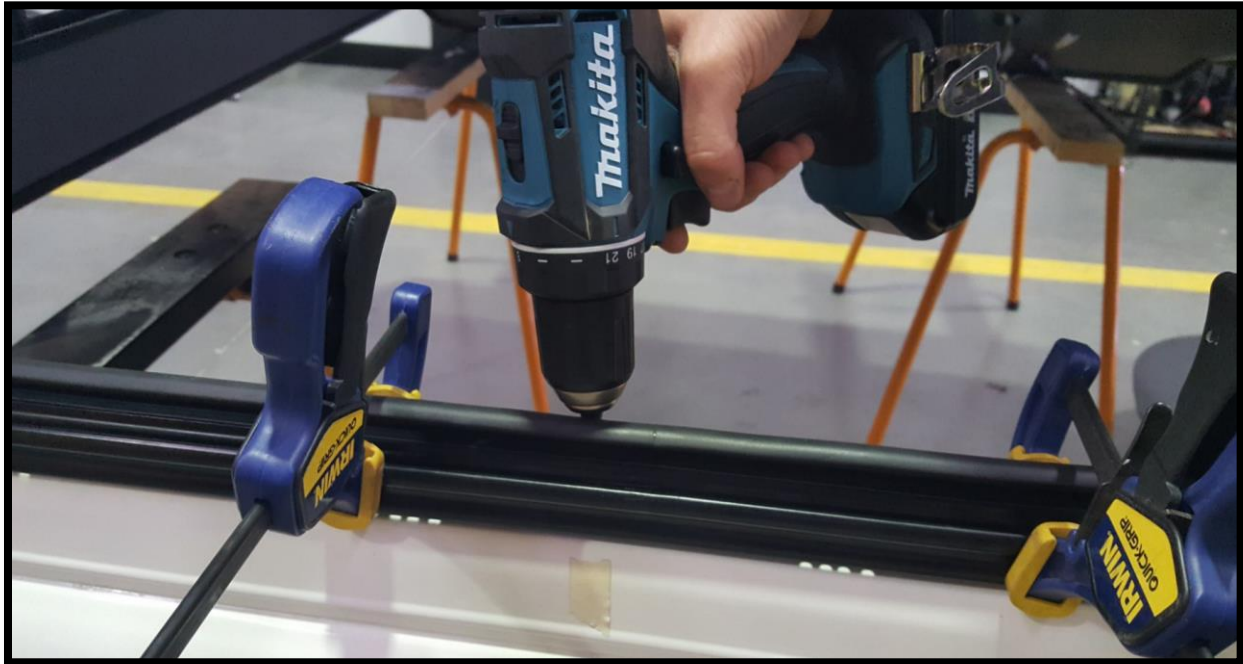


13. Fit the new frame to the canopy and ensure that the distance is the same on both sides. Use two clamps to hold the frame in place.



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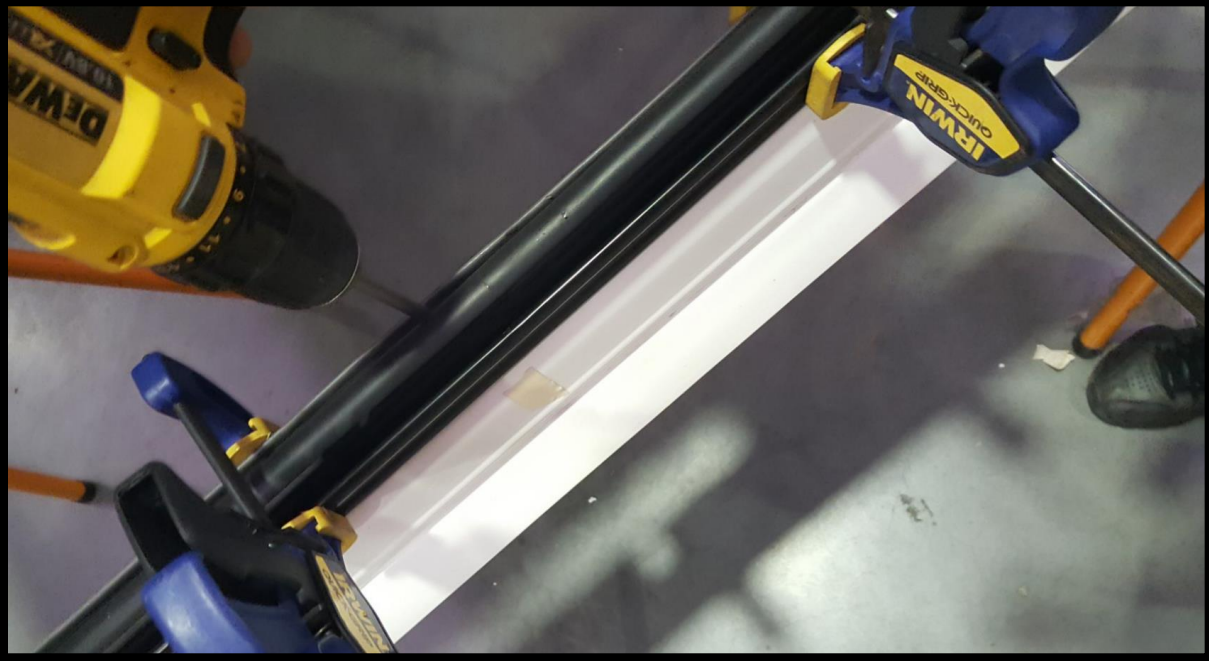
14. Drill the first hole between clamps – above the mark



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15. Screw the frame to the canopy using a cordless drill. To ensure you do not overtight the screw, set the right torque on the cordless drill.

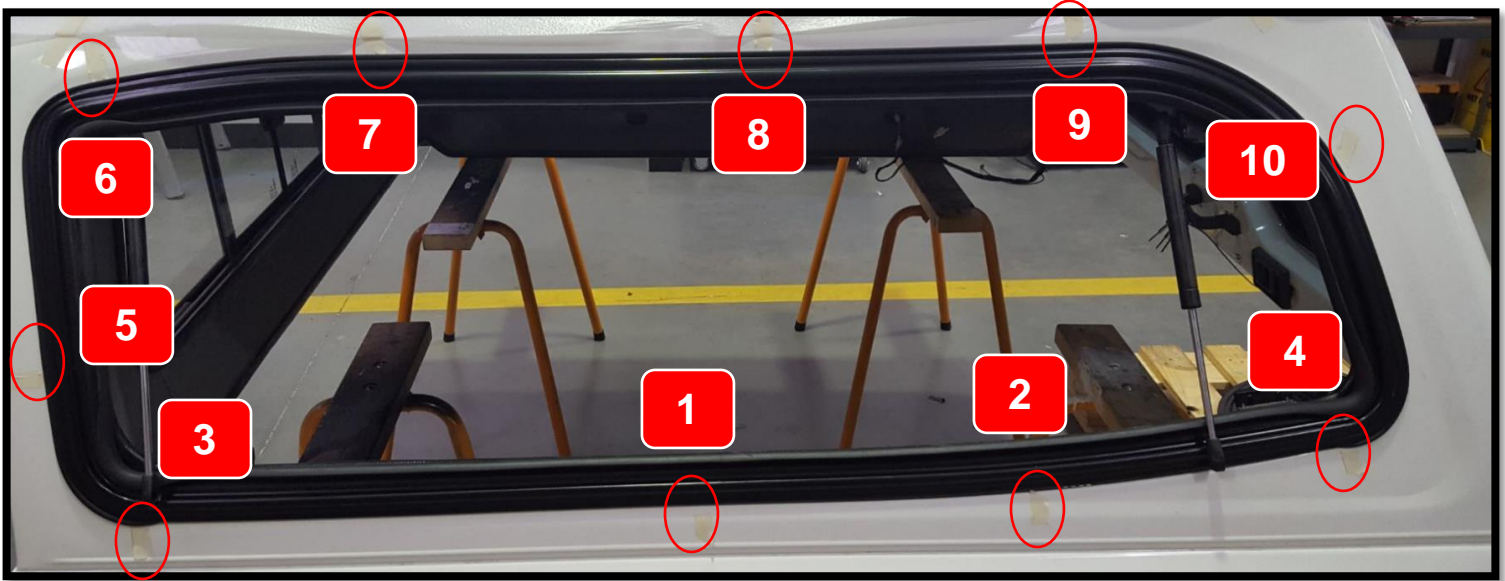


WARNING: Picture above is only an example. Please set the right Torque setting for your cordless drill.

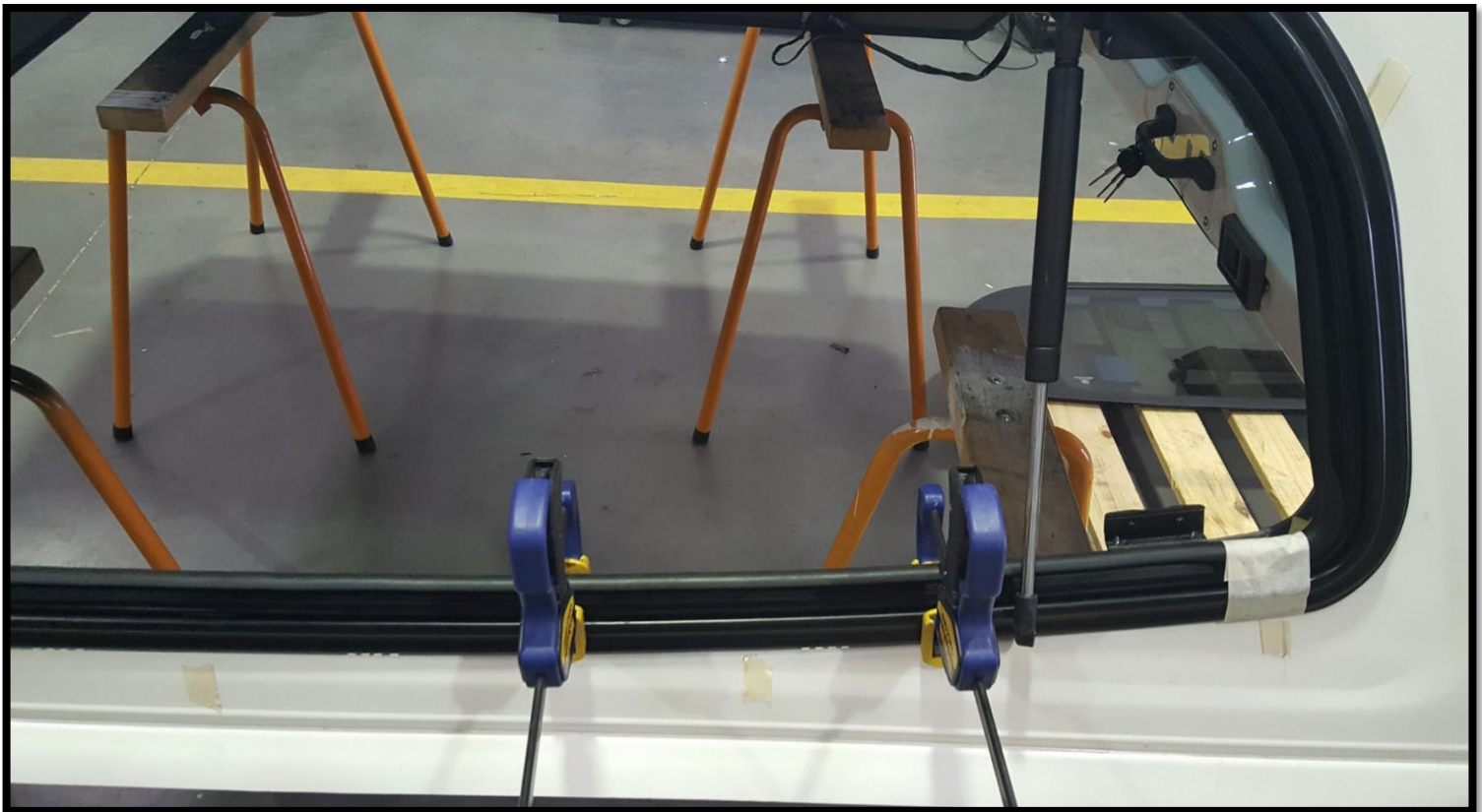
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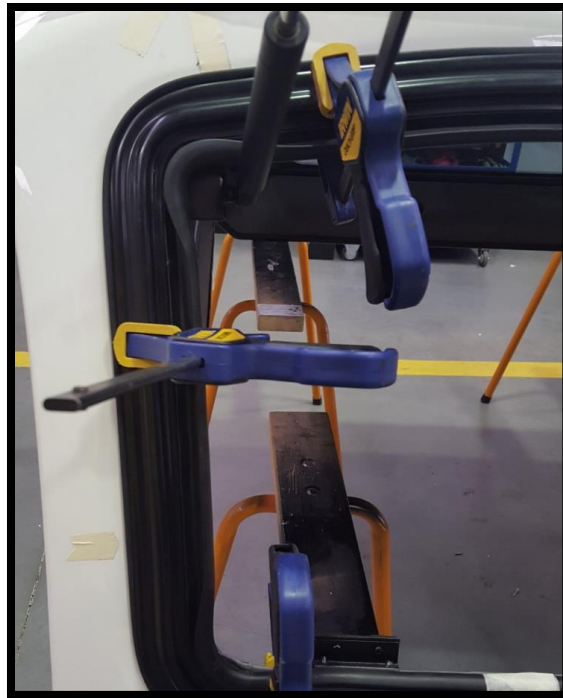
16. Repeat for the next 9 screws in the order marked below.



17. Some examples on how to use clamps to drill other holes.



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18. Remove masking tape from the frame.



19. Fit the glass and gas struts in reverse order.



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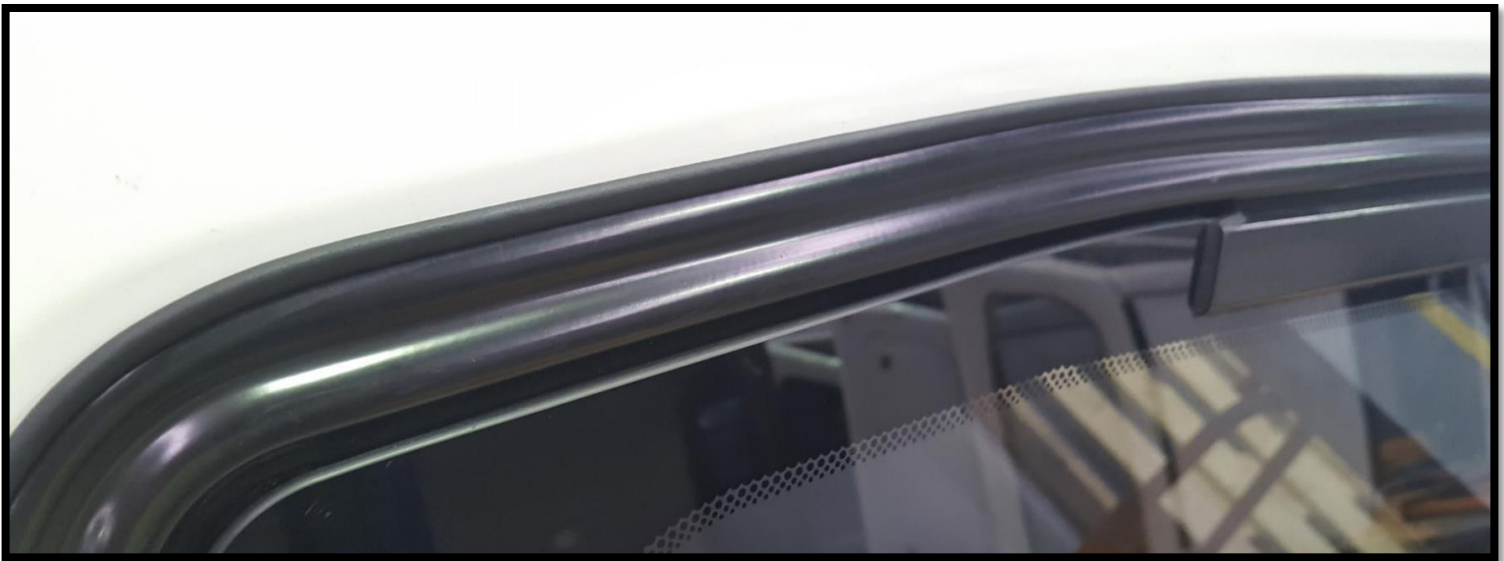
20. Install internal rubber



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21. Double check the job quality. The seal should be flat around the whole frame and has similar size being approximately 5mm.



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22. When the job is done, ensure that window doesn't leak. Prepare the water test and check the canopy from inside.



WARNING: Do not use a high pressure hose directly on the windows.

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23. Replace the locks if necessary to have the same key for all of locks in the canopy. Remove the allen head screws and a nut. Replace the lock. Repeat in the reverse order for both locks.

